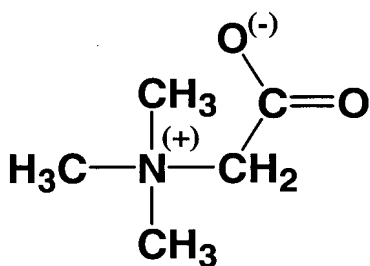


Claims

5 *What is claimed is:*

1. A stabilized aluminum/zirconium/glycine salt comprising a Betaine of Formula I:



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Formula I

- 15 in a sufficient amount to have (a) an overall (Betaine + glycine)/ Zr ratio in the range of 0.1-3.0:1, (b) a ratio of Betaine to glycine of at least 0.001:1; and (c) sufficient Betaine so that at least 0.1% of the ratio of Betaine + glycine is contributed by Betaine.

2. A stabilized salt according to Claim 1 wherein the overall (Betaine + glycine)/Zr ratio is in the range of 0.7-1.5:1.

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3. A stabilized salt according to Claim 1 wherein the aluminum-zirconium glycine salt is a member of the group consisting of aluminum zirconium trichlorohydrate gly, aluminum zirconium pentachlorohydrate gly, aluminum zirconium tetrachlorohydrate gly, aluminum zirconium octachlorohydrate gly, aluminum zirconium trichlorohydrate gly propylene glycol complex, aluminum zirconium trichlorohydrate gly dipropylene glycol complex, aluminum zirconium tetrachlorohydrate gly propylene glycol complex, aluminum zirconium tetrachlorohydrate gly dipropylene glycol complex, and mixtures of any of the foregoing.

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4. An antiperspirant product made with a stabilized salt of any one of Claims 1, 2 or 3.
5. A deodorant product made with a stabilized salt of any one of Claims 1, 2 or 3.
- 5 6. A stick antiperspirant and/or deodorant comprising:
40-55% cyclomethicone; 20-30% stearyl alcohol; 7-15% talc; 15-22% of a salt according to Claim 1 added in powder form; and 1-3% fragrance.
- 10 7. A roll-on antiperspirant and/or deodorant comprising:
45-65% cyclomethicone; 0.1-10% cyclomethicone/dimethicone copolyol; 10-25% of a salt according to Claim 1 in a solution as 25-45% actives on an anhydrous basis in water; 5-30% water; and 1-3% fragrance.
- 15 8. A soft solid antiperspirant and/or deodorant comprising: 40-70% elastomer in cyclomethicone; 5-15% polyethylene beads having a density in the range of 0.91-0.98 g/cm³ and an average particle size in the range of 5-40 microns; 10-20% C12-15 alkylbenzoate; 0.1-25% of a salt according to Claim 1 added in powder form; 1-15% dimethicone; and 1-3% fragrance.
- 20 9. A gel antiperspirant and/or deodorant comprising:
5-50% cyclomethicone; 0.1-10% cyclomethicone/dimethicone copolyol; 0-10% hydrogenated polyisobutene 250; 0-10% C12-15 alkylbenzoate; 0-10% dimethicone; 0.1-25% of a salt according to Claim 1 added in powder form or as 10-25% of active in
25 solution (25-45% actives on an anhydrous basis); 5-50%; and 1-3% fragrance.